1. This bulletin is intended to convey general information for mounting a 5-gallon liquid container bracket (Fed. Stock No. 42-B-

*This bulletin together with TB ORD 93 supersedes Motor Transport Technical Service Bulletin No. X-7, 15 September 1942.
22590). It also shows suggested mounting positions for the brackets on the most common types of vehicles. **NOTE:** On vehicles not covered by these instructions, it is suggested that the brackets be mounted in the same position as on similar vehicles, utilizing the bolts, pipes, washers, and wood spacers illustrated by the representative mountings included in this bulletin.

2. Requisition for the brackets will be made through regular supply channels.

3. **Figure 1** shows a 5-gallon liquid container bracket and figures 2 to 15 inclusive show mounting material required, and the location and installation of the various vehicles.

![Figure 2: Truck, 1/4-ton, 4 x 4—Liquid Container Mounted on Rear of Body, Left Side of Spare Tire](image)

**Figure 2**—Truck, 1/4-ton, 4 x 4—Liquid Container Mounted on Rear of Body, Left Side of Spare Tire
MOUNTING MATERIAL
8 BOLTS, 3/8" x 3/4"
8 PLAIN WASHERS, 3/8"
8 NUTS AND LOCK WASHERS, 3/8"

FIGURE 3—TRUCK, 3/4-TON, 4 x 4, AMBULANCE—LIQUID CONTAINERS MOUNTED ON FRONT FENDER, ONE ON EACH FENDER
Figure 4—Truck, 1½-ton, 6 x 6, Personnel and Cargo—Containers mounted on right running board.

Mounting Material
8 Bolts, ¾” x ¾”
8 Plain Washers, ¾”
8 Nuts and Lock Washers, ¾”

Figure 5—Truck, 1½-ton, 4 x 4, Panel—Containers mounted on right running board.

Mounting Material
8 Bolts, ¾” x ¾”
8 Plain Washers, ¾”
8 Nuts and Lock Washers, ¾”
MOUNTING MATERIAL

9 BOLTS, 3/4" x 3/4"
9 PLAIN WASHERS, 3/4"
9 NUTS AND LOCK WASHERS, 3/4"
1 ANGLE, 2" x 2" x 1/8" x 9"

RA PD 336296

FIGURE 6—TRUCK, 1 1/2-TON, 4 x 4, CARGO—CONTAINERS MOUNTED ON LEFT RUNNING BOARD

MOUNTING MATERIAL

4 BOLTS, 3/4" x 2"
4 BOLTS, 3/4" x 2 3/4"
4 BOLTS, 3/4" x 3 3/4"
12 PLAIN WASHERS, 3/4"
12 NUTS AND LOCK WASHERS, 3/4"
2 SPACERS (WOOD) 1 3/4" x 4" x 12" LONG
1 SPACER (WOOD) 1 1/4" x 6" x 24" LONG

RA PD 336297

FIGURE 7—TRUCK, 1 1/2-TON, 4 x 4, TRACTOR—CONTAINERS MOUNTED ON LEFT SIDE OF FRAME
FIGURE 8—TRUCK, 2 1/4-TON, L.W.B. AND C.O.E.—CONTAINERS MOUNTED ON EACH RUNNING BOARD AT REAR OF CAB

FIGURE 9—TRUCK, 2 1/2-TON, 6 x 6, S.W.B. CARGO—CONTAINER MOUNTED ON RUNNING BOARD AT REAR OF CAB DOOR
MOUNTING MATERIAL
4 BOLTS, 3/8" x 3/4"
4 PLAIN WASHERS, 3/8"
4 NUTS AND LOCK WASHERS, 3/8"

LIQUID CONTAINER BRACKET
CARRYING MEANS PROVIDED IN BODY

FIGURE 10—TRUCK, 2 1/2-TON, 6 x 6, 750-GALLON TANKER—CONTAINERS MOUNTED ON RIGHT SIDE IN FRONT OF TOOL BOX
MOUNTING MATERIAL
8 BOLTS, \( \frac{3}{8}'' \times \frac{3}{4}'' \)
8 PLAIN WASHERS, \( \frac{3}{4}'' \)
8 NUTS AND LOCK WASHERS, \( \frac{3}{8}'' \)

FIGURE 11—TRUCK, 4-TON, 6 x 6, STANDARD CARGO AND PONTON BODY—CONTAINER MOUNTED ON EACH REAR WHEEL FRONT SPLASH SHIELD
MOUNTING MATERIAL
8 BOLTS, $\frac{3}{16}'' \times \frac{3}{4}''$
8 PLAIN WASHERS, $\frac{9}{16}''$
8 NUTS AND LOCK WASHERS, $\frac{5}{16}''$

FIGURE 12—TRUCK, 4-TON, 6 x 6, WRECKER—CONTAINER MOUNTED ON LEFT RUNNING BOARD

MOUNTING MATERIAL
8 BOLTS, $\frac{3}{16}'' \times \frac{3}{4}''$
8 PLAIN WASHERS, $\frac{9}{16}''$
8 NUTS AND LOCK WASHERS, $\frac{5}{16}''$

FIGURE 13—TRUCK, 4-5-TON, 4 x 4, TRACTOR (FEDERAL)—CONTAINERS MOUNTED ON DECK PLATE
FIGURE 14—TRUCK, 5-6-TON, 4 x 4, PONTON, TRACTOR—CONTAINERS MOUNTED ON DECK PLATE

MOUNTING MATERIAL
8 BOLTS, 3/8” x 3/4”
8 NUTS AND LOCK WASHERS, 3/8”

RA PD 336303

FIGURE 15—TRUCK, 6-TON, 6 x 6—CONTAINERS MOUNTED ON LEFT RUNNING BOARD

MOUNTING MATERIAL
8 BOLTS, 3/8” x 3/4”
8 PLAIN WASHERS, 3/8”
8 NUTS AND LOCK WASHERS, 3/8”

RA PD 336304
By order of the Secretary of War:

G. C. MARSHALL,
Chief of Staff.

OFFICIAL:

J. A. ULIO,
Major General,
The Adjutant General.

Distribution: As prescribed in par. 9 a, FM 21-6; C & H (2); Ord Decentralized Sub-Off (2); PE (Ord O) (5); H & R Points (5); Ord Dist Off (5); Ord Regional Off (3); Ord District Branch Off (3); Ord Establishments (5); Ord Tk Dep (3).